












3M™ Reusable Respiratory

Replacement Spare Parts Guide

A range of spare parts or components are available for all of the 3M Reusable Respirators. Regularly checking your mask and replacing worn or broken components will prolong the life of your mask, help achieve a good fit and maintain respiratory protection. This poster lists the most common spare parts for each of the masks. Additional spare parts are also available.



6000 Half Face Mask			
Product Code	Description	Replace When:	
 6889	Exhalation Valve - Blue	The valve becomes warped or torn.	
 6893	Inhalation Valve - White	The valve becomes warped or torn.	
 6895	Inhalation Gasket - Orange	The gasket becomes warped, torn or cracked.	
 6281	Head Harness Assembly	The harness becomes overstretched, losing elasticity or the fastening clips break. This will effect fit.	
7500 Half Face Mask			
Product Code	Description	Replace When:	
 7582	Inhalation Valve - Blue	The valve becomes warped or torn.	
 7583	Exhalation Valve - Blue	The valve becomes warped or torn.	
 7580	Replacement Harness Straps	The straps become overstretched, losing elasticity. This will effect fit.	
 7581	Head Harness Assembly	The harness shows signs of cracking or tearing.	

6000 Full Face Respirator			
Product Code	Description	Replace When:	
 6893	Inhalation Valve - White	The valve becomes warped or torn.	
 6895	Inhalation Gasket - Orange	The gasket becomes warped, torn or cracked.	
 6896	Centre Adaptor Gasket	The gasket becomes warped, torn or cracked.	
 7583	Exhalation Valve - Blue	The valve becomes warped or torn.	
 6885	Lens Cover - Clear	Cover becomes difficult to see through. This may impair vision and become a safety issue.	
 6897	Head Harness Assembly	The harness tears or the ridges become worn. Clips not included.	
 6894	Nose Cup Assembly	The gasket becomes worn, torn or cracked.	