



## AUTOMOTIVE 1K PAINT SYSTEM

### Bare Steel Surfaces

#### STEP 1

Sand with 80-180g sandpaper



#### STEP 2

Wipe with Wax & Grease Remover



#### STEP 3

Apply 1x coat of Etch Primer of either

- Colorpak Etch (Aerosol)
- Septone Etch (Aerosol)
- Mirotone 6615 (Spray)



#### STEP 4

Sand with 320-600g sandpaper



#### STEP 5

Wipe with Wax & Grease Remover



#### STEP 6

Apply 2-5x coats (depends on colour choice) of Topcoat of Lechlar L29180 Lacquer



#### CHECKLIST

- 80-180g & 320-600g Sandpaper
- Wax & Grease Remover
- Clean Rags
- Tack Cloth
- Gravity or Pot Spray Gun
- Respirator
- Gloves
- Masking Film
- Masking Paper
- Masking Tape
- Filler
- Filling Blades
- Thinners
- Mixing Cups

*Contact Versatile Products for professional industry advice*

**LECHLAR:** Colours to be selected from colour chart

**CONCEPT:** Colours to be selected from No Mix Base. Colours may be automotive

