

# INFLATABLE BOAT REPAIR KITS



**Bostik 2405 Contact Adhesive**  
**FOR HYPALON BOATS**

**Bostik Unigrip 999 HR**  
**FOR PVC BOATS**

Using the Boat Patch Cleaner, wipe clean the surfaces of both the boat and patch which are to be glued

Using the Activator Desmodur RFE at a ratio of 0.5 with the Contact Adhesive thoroughly mix enough for the repair in a small cup

Apply glue mix to both the patch and inflatable repair ensuring 100% coverage

Once the glue mix is tacky (approx. 5-7 minutes) join both the patch and inflatable repair ensuring there are no air bubbles

Excess glue mix can be cleaned off with Turps or Kerosine

Allow at least 24 hours to cure before use



*For a stronger patch or load bearing glueline, let glue dry completely then reactivate with a heatgun or hair dryer—do not overheat.*

**DISCLAIMER:** This Guide has been produced with proper care, however the advice and recommendations offered within is general in nature and is subject to change without notice. Versatile Products is not responsible for the application of the advice offered and takes no responsibility for the accuracy or completeness of it. Versatile Products strongly suggest the Applicator carries out their own testing to ensure the products and processes achieve the desired result.

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